TERRAZZONE

SEAMLESS TERRAZZO

Mineral mortar with a terrazzo-like appearance, formulated with acrylic resins, additives and selected minerals to provide high mechanical and chemical performance with low VOC emissions. TERRAZZONE is a high-end decorative seamless coating for professionals: ready to use, flexible, resistant and waterproof. It can be applied to virtually any sound surface.



SEAMLESS COATING | LOW THICKNESS | DECORATIVE FINISH | EXCELLENT ADHESION | HIGH RESISTANCE

DESCRIPTION / PROPERTIES

- Seamless coating (always respect any existing expansion joints).
- Can be applied to virtually any substrate: concrete, cement, ceramic tiles, plaster, plasterboard, etc.
- Excellent workability
- High adhesion to the substrate
- Does not yellow over time or under UV exposure
- Suitable for indoor and outdoor use

TECHNICAL DATA

Consumption	0.65 kg/m²
Layer thickness	1 mm
Adhesion strength	>1.5 N/mm²
Taber abrasion resistance (CS17, 1000 g, 1000 cycles)	74
Compressive strength	> 50 N/mm²
Slip resistance	Class 1

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CUSTOMISATION

TERRAZZONE is a seamless terrazzo option offering a wide range of customisation possibilities. Choose the base colour from any of the ONEROCK shades, with chips available in four options: fire, water, mountain and granite. TERRAZZONE combines the durability of microcement with the flexibility of custom design, creating unique and attractive surfaces for any architectural or interior design project.

4 MIX-AND-MATCH AGGREGATES

We offer 4 types of aggregate that can be combined with all ONEROCK and ONEPOX colours.



WATER

Size: 1-5 mm

Dosage: 5-10 g/kg

Colours: grey, white, blue



MOUNTAIN

Size: 1-5 mm

Dosage: 5-10 g/kg

Colours: mixed browns



GRANITE

Size: 1-5 mm

Dosage: 5-10 g/kg

Colours: grey, white, black



FIRE

Size: 1-5 mm

Dosage: 5-10 g/kg

Colours: white, black, ochre

The options are limitless, allowing the creation of customised surfaces to meet specific requirements.

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STEP BY STEP

NOTE: Drying times are calculated at 20°C and a maximum relative humidity of 60%. Adjust the times to the ambient conditions.

IMPORTANT: Apply thin coats and always wait until each coat is dry before proceeding to the next step. Ensure air circulation for optimum drying.

1



Substrate preparation.
All surfaces must be clean, dry, level and sound.
Apply PRIMER or PRIMERQUARTZ and allow at least 30 minutes. Where necessary, use primers from the PREPOX range.
If the substrate is damp, consult Lunik technical staff.
On tiles and other jointed surfaces, fill the joints with ONEROCK and allow to dry for at least 24 hours before applying the primer.

2



Apply 1 coat of ONEROCK XL/L, exerting pressure on the trowel.
Tool: Metal trowel.

Wait 8-12 hours.
Sand each coat with 24 or 40 grit and vacuum the surface.

3



Apply 1 coat of TERRAZZONE with light pressure on the trowel, reducing the application angle to ensure a layer thickness of 1 mm.

Tool: Metal trowel.

Wait 6-8 hours.
Sand with 40 grit and vacuum the surface.

4



Apply VARNISH W (5:1), a water-based aliphatic polyurethane.
Tool: Roller.

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WARNINGS, PRECAUTIONS AND STORAGE

WARNINGS

- Do not use the product below 0°C or above 30°C, or at humidity levels above 80%.

- Close the container properly after each use.
- Do not add water or additives without prior consultation.
- Prevent solid residues from falling into the container if the product will be used again.
- Always apply thin coats to ensure proper curing.
- For outdoor applications, protect uncured coats from rain.
- The product cures in 7 days, although it is walkable after 24 hours.

SPECIAL PRECAUTIONS

In case of eye contact, rinse with plenty of water for 15 minutes. In case of skin contact, wash with soap and water. Do not ingest. If swallowed, do not induce vomiting; seek medical attention immediately. The following precautions are recommended:

- Good ventilation
- Protective goggles to prevent splashes
- Rubber gloves

CLEANING AND STORAGE

Tools must be cleaned with water immediately after use. Once the material has hardened, it can only be removed by mechanical means.

Store the product in its original closed container, protected from the weather, at temperatures between 10°C and 30°C, in a dry, well-ventilated place away from heat sources and direct sunlight. Shelf life is 1 year from the date of manufacture when stored correctly.

The instructions and technical data in this leaflet are based on our current knowledge and the most typical uses and applications of the product. They are for guidance only and may be changed or amended without prior notice. Depending on the site conditions, over which we have no control, the specific values may vary, as may the usual differences in manufacturing tolerances, tests performed, etc. For this reason, our warranty is limited solely to the quality of the product supplied.